

Tech Tip			
PRODUCT:	DLP		
TIP NUMBER:		ASC20040805001	
TIP DATE:	08/05/2004		
MODELS:	HLP4663W		
	HL	_P5063W	
	HL	_P5663W	
	HL	_P6163W	
Chassis	L6	52B	

**SUBJECT:** The unit will not turn on. All three LEDs on the front panel are blinking.

**SYMPTOM:** When turning on, the unit will go through three initialization cycles (approximately 2 – 3 minutes). After that, all three front LEDs will blink.

**REPAIR:** Three assemblies could cause this Problem.

- Lamp
- Ballast-PCB
- DMD-PCB

Part Description	Part Number
ASSY COVER P-LAMP PJ (E23); L3 SERVICE,PH	BP96-00608A
ASSY BALLAST P;L3,SERVICE BALLST	BP96-00690A
ASSY DMD BOARD P;L3,DMD BOARD,SERVICE	BP96-00678A

## PROCEDURE:

- To determine if DMD-PCB is the problem, listen for Color Wheel noise during the start up procedure. This should be heard within 20 seconds after pressing the POWER button. The loudness of the Color Wheel starting up is greatly reduced in this chassis as compared to the previous versions, so you will need to listen closely.
- 2. If the Color Wheel is not turning on, this is caused by the DMD-PCB. Order and replace that assembly only.
- 3. If the Color Wheel is operating, then the problem will be with either the Lamp or Ballast-PCB.

**Note:** Consult the Samsung Service Website at (<a href="www.samsungasc.com">www.samsungasc.com</a>) for the Service Manual and other information on this product.